



**800 Series**

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**INDICATING TEMPERATURE CONTROLS  
AND THERMOMETERS**



**FEATURES**

- **Temperature Indication and Control**
- **Single or Dual SPDT Output**
- **Stainless Steel Bulb and Capillary**
- **± 1% Repeatability**
- **NEMA 1, 4, and Explosion Proof Versions**
- **Temperature Ranges:**  
-180 to 650°F  
(-117 to 340°C)

### OVERVIEW

For applications that require a visual display of process temperature and set point, the 800 Series offers a highly readable four inch setting/indication scale. It is available in two versions: a Lexan enclosure for NEMA 1 or 4 applications with option M300, and an epoxy-coated aluminum enclosure for Div. 1 explosion-proof applications. For temperature indication only, the T800 thermometer incorporates the same performance and construction features of the 800 Series.

800's are controlling and indicating the temperatures of food service appliances, ovens, packaging machines and HVAC equipment as well as other temperature applications within plants.

### FEATURES

- Temperature indication and control switching
- Single or dual SPDT output
- Stainless steel bulb & capillary
- $\pm 1\%$  repeatability
- NEMA 1, 4, and explosion proof versions
- Simple to adjust via external knob



Dual set point version



Explosion proof version

## SPECIFICATIONS

<b>STORAGE TEMPERATURE</b>	-65 to 160°F (-54 to 71°C)
<b>AMBIENT TEMPERATURE LIMITS</b>	-40 to 160°F (-40 to 71°C); set point typically shifts less than 1% of range for a 50°F (28°C) ambient temperature change
<b>SET POINT REPEATABILITY</b>	± 1% of adjustable range
<b>SHOCK</b>	Set point repeats after 15 G, 10 millisecond duration
<b>VIBRATION</b>	Set point repeats after 2.5 G, 5-500 Hz
<b>ENCLOSURE</b>	Types 800, 802, T800 - Lexan®, black finish; clear Lexan® faceplate Types 820E, 822E – Die cast aluminum, epoxy coated enclosure, gasketed
<b>ENCLOSURE CLASSIFICATION</b>	Designed to meet NEMA 1 requirements; NEMA 4 by specifying option M300
<b>INDICATION ACCURACY</b>	± 1% of adjustable range
<b>SWITCH OUTPUT</b>	One or two SPDT; dual switch may be separated up to 100% of range. Switches may be wired “normally open” or “normally closed”
<b>DUAL SWITCH ADJUSTMENT</b>	802: Dual switch controls have separate knob & temperature pointers for each switch set point (standard); turn inner green knob for setting #1 switch; outer black knob for switch #2; common adjustment available with type 822E: switch #2 can be set up to 25% of range span below the switch #1 set point
<b>ELECTRICAL RATING</b>	15 A 125/250/480 VAC resistive
<b>WEIGHT</b>	Approx. 3 lbs., 4 oz. (1,47 kg) (types 800, 802, T800), Approx. 7 lbs (3,18 kg) (types 820E, 822E)
<b>ELECTRICAL CONNECTION</b>	Types 800, 802: 7/8” diameter knockout on left hand side; 18 AWG color-coded leadwires, approx. 9 inches exposed with strain relief (option M100 adds terminal block wiring). Types 820E, 822E: terminal block wiring
<b>BULB AND CAPILLARY</b>	6 feet 304 stainless steel
<b>TEMPERATURE FILL</b>	Model 1BS: solvent filled; models 2-8: non-toxic oil filled
<b>TEMPERATURE DEADBAND</b>	Typically 1% of range under laboratory conditions (70°F ambient circulating bath at rate of 1/2°F per minute change)

## APPROVALS



**UL** Listed  
Types 800 and 802– UL 873, file #E10667



**CSA** certified  
Types 800 and 802– C22.2 no. 24 file #LR7814



**CE** Compliance with Low Voltage Directive (LVD)  
Types 800 and 802



**Class I**, Division 1 & 2, Groups B, C & D  
**Class II**, Division 1 & 2, Groups E, F & G  
**Class III**  
**Class I**, Zone 1, Group IIB + H<sub>2</sub> T6  
Enclosure Type 4X

**UL** Listed, **cUL** Certified  
Temperature: UL 50, 698; CSA C22.2 No. 25-1966,  
30-M1986, CEC Part 1 -- File #E43374  
Types 820E and 822E



**CENELEC/DEMKO A/S** (N.B. #0539)  
**Demko A/S** certified to **ATEX** Directive (94/9/EC)  
II 2 G EEx d IIC T6, Tamb.= -40 °C to +71 °C (-40 °F to +160 °F), IP 66  
II 2 D T+85°C, Tamb.= -40 °C to +71 °C (-40 °F to +160 °F), IP 66  
EN 50 014, EN 50 018, EN 50 281, EN 60529  
Certificate #DEMKO 03 ATEX 0305048  
Types 820E and 822E



UEC Compliant to LVD (73/23/EC & 93/68/EEC)  
Products rated lower than 50 VAC and 75 VDC are outside of the scope of the LVD  
The Low Voltage Directive does not apply to products for use in hazardous locations  
Types 820E and 822E

## TEMPERATURE MODEL CHART

Model	Adjustable Set Point Range		Max. Temp.		Scale Div.		Bulb Size
	°F	°C	°F	°C	°F	°C	OD x Length
Bulb & Capillary							
1BS*	-180 to 120	-117.8 to 48.9	170	76.6	5	5	3/8 x 3 3/4"
2BS	-125 to 350	-87.2 to 176.7	400	204.4	10	5	3/8 x 2 5/8"
3BS	-125 to 500	-87.2 to 260	550	287.8	10	5	3/8 x 2 1/8"
4BS	-40 to 120	-40 to 48.9	170	76.6	5	2	3/8 x 6 3/4"
5BS	-40 to 180	-40 to 82.2	230	110	5	2	3/8 x 5"
6BS	0 to 250	-17.8 to 121.1	300	148.8	5	2	3/8 x 4 1/2"
7BS	0 to 400	-17.8 to 204.4	450	232.2	10	5	3/8 x 3"
8BS	50 to 650	10 to 343.3	700	371.1	10	10	3/8 x 3 1/4"

Standard capillary length is 6 ft., optional capillary lengths and protection are available, consult UE.  
\*NOT AVAILABLE TYPE T800

## HOW TO ORDER

### BUILDING A PART NUMBER

#### Select a **Type**

Refer to the "Type" section below.

Determine type number based on switch output, enclosure, adjustment and reference.

Fill in the type portion of your part number with the corresponding number.

#### Select a **Model**

Refer to the "Model Charts".

Determine model based on adjustable range.

Fill in the model portion of your part number with the corresponding number.

#### Select an **Option**

Refer to the "Options" section.

Determine option number based on switch output, optional materials or other product enhancements.

Fill in the option portion of your part number with the corresponding number.

Leave "option" portion blank if no options are needed. FOR MULTIPLE OPTIONS: Call United Electric Controls.

### TYPE

### TEMPERATURE

Type 800 - Bulb and capillary; one SPDT output; external indication  
 Type 802 - Bulb and capillary; two SPDT outputs; external indication  
 Type 820E - Bulb and capillary; one SPDT output; external indication, explosion proof  
 Type 822E - Bulb and capillary; two SPDT outputs; external indication, explosion proof  
 Type T800 - Thermometer only with external indication

### OPTIONS

#### SWITCH OPTIONS

#### DESCRIPTION

0500 Close deadband, 5 A 125/250 VAC resistive. NOT AVAILABLE TYPE T800  
 2000 20 A 125/250 VAC resistive. NOT AVAILABLE TYPE T800

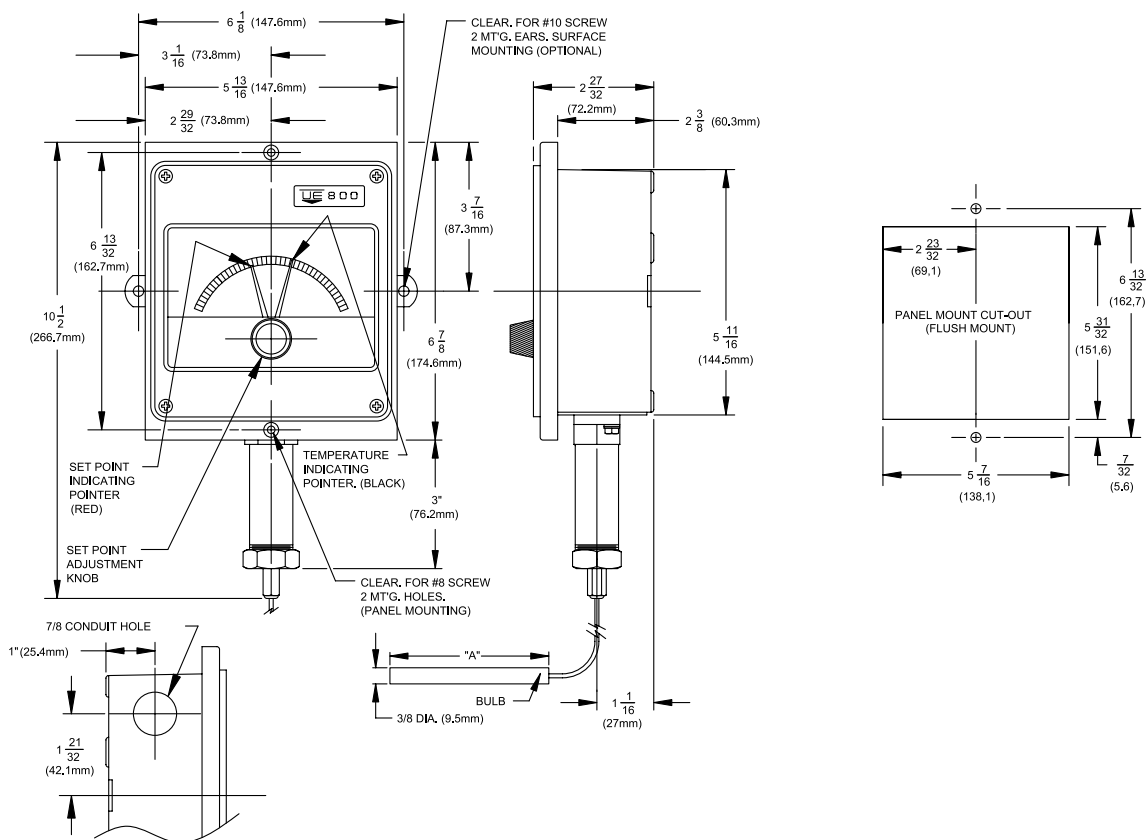
#### OTHER OPTIONS

M007 Drilled 7/8" electrical opening on right side. NOT AVAILABLE TYPES 820E, 822E and T800  
 M100 Terminal block wiring. NOT AVAILABLE TYPE 820E, 822E (standard) AND T800  
 M201 Factory set one switch; specify increasing or decreasing temperature and set point. NOT AVAILABLE TYPE T800  
 M202 Factory set two switches; specify increasing or decreasing temperature and set point. NOT AVAILABLE SINGLE SWITCH VERSIONS  
 M300 NEMA 4 construction; includes watertight conduit fitting and gasketing. NOT AVAILABLE TYPE 820E, 822E  
 M320 Tamper resistant cover. NOT AVAILABLE TYPES T800  
 M416 SAA approval. NOT AVAILABLE TYPES 800, 802, T800  
 M444 Paper ID tag  
 M446 Stainless steel ID tag & wire attachment (*attachment location will vary depending on product*)  
 M900 Watertight conduit fitting; converts 7/8" hole to 1/2" NPT fitting. NOT AVAILABLE TYPES 820E, 822E, T800

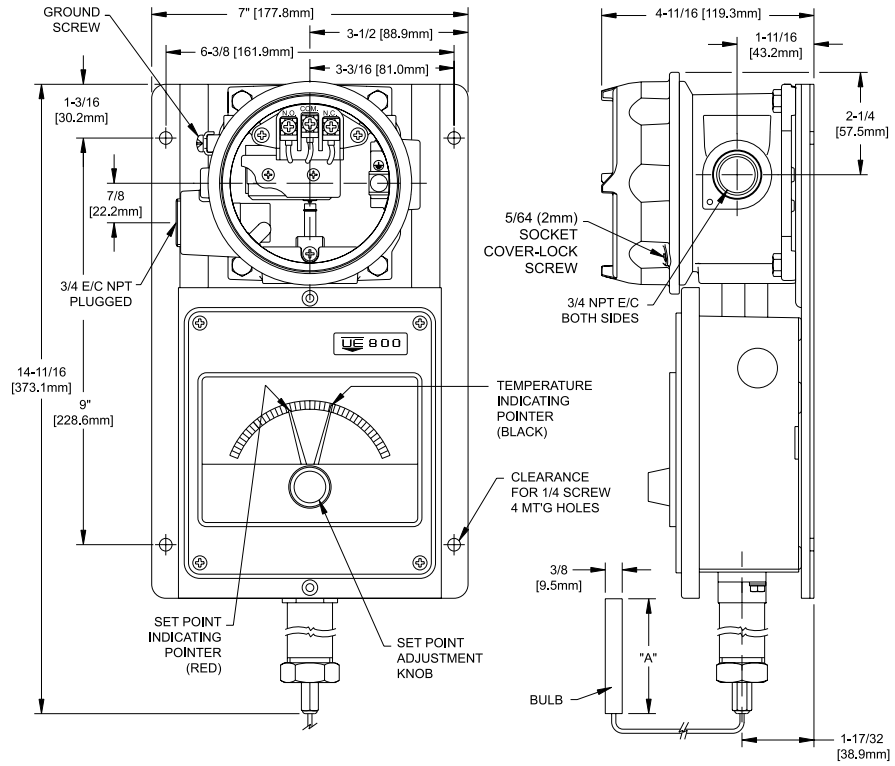


## DIMENSIONAL DRAWINGS

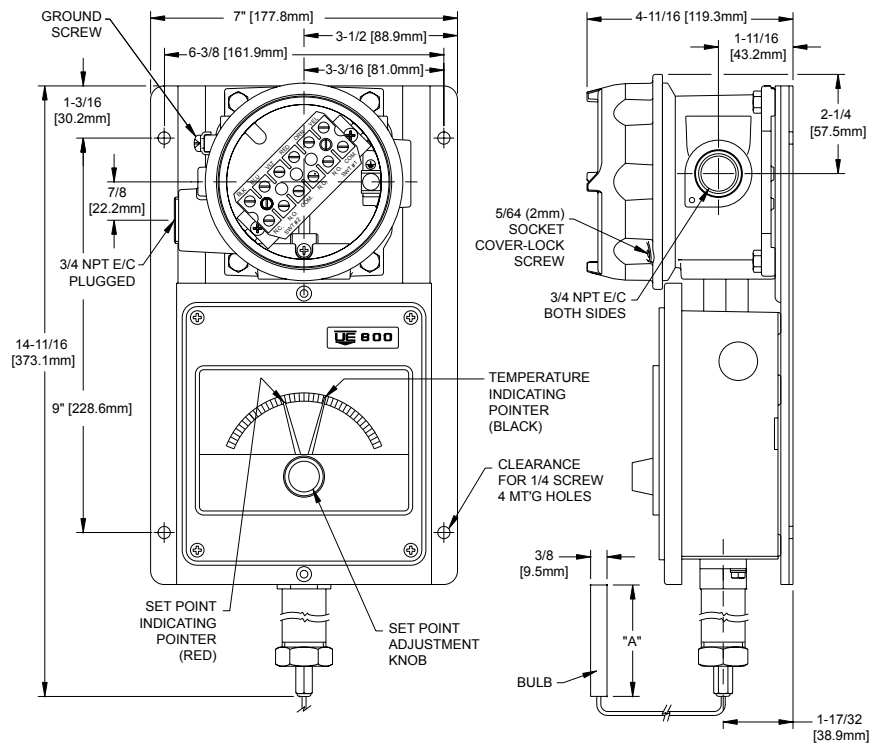
### 800 Series Set Point Adjustment via Reference Dial



**820 E**



**822 E**



## RECOMMENDED PRACTICES AND WARNINGS

United Electric Controls Company recommends careful consideration of the following factors when specifying and installing UE pressure and temperature units. Before installing a unit, the Installation and Maintenance instructions provided with unit must be read and understood.

- To avoid damaging unit, proof pressure and maximum temperature limits stated in literature and on nameplates must never be exceeded, even by surges in the system. Operation of the unit up to maximum pressure or temperature is acceptable on a limited basis (e.g., start-up, testing) but continuous operation must be restricted to the designated adjustable range. Excessive cycling at maximum pressure or temperature limits could reduce sensor life.
- A back-up unit is necessary for applications where damage to a primary unit could endanger life, limb or property. A high or low limit switch is necessary for applications where a dangerous runaway condition could result.
- The adjustable range must be selected so that incorrect, inadvertent or malicious setting at any range point cannot result in an unsafe system condition.
- Install unit where shock, vibration and ambient temperature fluctuations will not damage unit or affect operation. Orient unit so that moisture does not enter the enclosure via the electrical connection. When appropriate, this entry point should be sealed to prevent moisture entry.
- Unit must not be altered or modified after shipment. Consult UE if modification is necessary.
- Monitor operation to observe warning signs of possible damage to unit, such as drift in set point or faulty display. Check unit immediately.
- Preventative maintenance and periodic testing is necessary for critical applications where damage could endanger property or personnel.
- For all applications, a factory set unit should be tested before use.
- Electrical ratings stated in literature and on nameplate must not be exceeded. Overload on a switch can cause damage, even on the first cycle. Wire unit according to local and national electrical codes, using wire size recommended in installation sheet.
- Do not mount unit in ambient temperature exceeding published limits.

## LIMITED WARRANTY

Seller warrants that the product hereby purchased is, upon delivery, free from defects in material and workmanship and that any such product which is found to be defective in such workmanship or material will be repaired or replaced by Seller (Ex-works, Factory, Watertown, Massachusetts. INCOTERMS); provided, however, that this warranty applies only to equipment found to be so defective within a period of 24 months from the date of manufacture by the Seller. Seller shall not be obligated under this warranty for alleged defects which examination discloses are due to tampering, misuse, neglect, improper storage, and in any case where products are disassembled by anyone other than authorized Seller's representatives. EXCEPT FOR THE LIMITED WARRANTY OF REPAIR AND REPLACEMENT STATED ABOVE, SELLER DISCLAIMS ALL WARRANTIES WHATSOEVER WITH RESPECT TO THE PRODUCT, INCLUDING ALL IMPLIED WARRANTIES OF MERCHANTABILITY OR FITNESS FOR ANY PARTICULAR PURPOSE.

## LIMITATION OF SELLER'S LIABILITY

SELLER'S LIABILITY TO BUYER FOR ANY LOSS OR CLAIM, INCLUDING LIABILITY INCURRED IN CONNECTION WITH (I) BREACH OF ANY WARRANTY WHATSOEVER, EXPRESSED OR IMPLIED, (II) A BREACH OF CONTRACT, (III) A NEGLIGENT ACT OR ACTS (OR NEGLIGENT FAILURE TO ACT) COMMITTED BY SELLER, OR (IV) AN ACT FOR WHICH STRICT LIABILITY WILL BE INPUTTED TO SELLER, IS LIMITED TO THE "LIMITED WARRANTY" OF REPAIR AND/OR REPLACEMENT AS SO STATED IN OUR WARRANTY OF PRODUCT. IN NO EVENT SHALL THE SELLER BE LIABLE FOR ANY SPECIAL, INDIRECT, CONSEQUENTIAL OR OTHER DAMAGES OF A LIKE GENERAL NATURE, INCLUDING, WITHOUT LIMITATION, LOSS OF PROFITS OR PRODUCTION, OR LOSS OR EXPENSES OF ANY NATURE INCURRED BY THE BUYER OR ANY THIRD PARTY.

*UE specifications subject to change without notice.*

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