# Brooks® Models 5866E & 5866M

## Elastomer and Metal Seal Pressure Controllers



## **GENERAL FEATURES**

- Integral pressure transducer
- Electropolished wetted surfaces (optional)
- High accuracy
- · High leak integrity
- Suitable for upstream or downstream control
- Normally closed valve (normally open valve optional)

- Current or voltage signal
- External valve control capability
- · Electrically activated valve override
- Wide range of full scale pressures
- Eliminates droop, hysteresis and boost



#### **DESCRIPTION**

The Brooks® Model 5866 Series Pressure Controllers accurately measure and control upstream or downstream pressure. The heart of the system is a solid state pressure transducer which produces an electrical output proportional to pressure. This signal is used to operate the integral control valve and to provide an output signal.

#### **SPECIFICATIONS**

## Flow Ranges\*

Any range from 0 to 3 sccm up to 0 to 30,000 sccm N<sub>2</sub>

\*Standard pressure and temperature in accordance with SEMI (Semiconductor Equipment and Materials Institute) standard: 0°C and 101 kPa (760 torr).

## **Pressure Ranges**

7.25 psia to 1450 psia full scale (Elastomer Seal)7.25 psia to 72.5 psia full scale (Metal Seal)

## **Control Range**

20 to 1

## **Accuracy**

±0.5% full scale including linearity and hysteresis

## Repeatability

±0.1% full scale

## **Pressure Ratings**

Maximum design: 1450 psia

Maximum transducer:

21.75 psia for 0-14.5 psia full scale

108.5 psia for 14.5-72.5 psia full scale

435 psia for 72.5-290 psia full scale

1450 psia for 290-1450 psia full scale

## (PED) Pressure Equipment Directive

(97/23/EC) as Sound Engineering Practice (SEP).

#### Leak Integrity, Inboard to Outboard

1 x 10<sup>-9</sup> atm cc/sec Helium max. (Elastomer Seal)

1 x 10<sup>-10</sup> atm cc/sec Helium max. (Metal Seal)

## **Temperature Coefficient**

0.1% full scale/°C

## Zero Stability

0.01% full scale per 30 days

## Input/Output Offset

<0.2% full scale, (Voltage)

<1.5% full scale, (Current)

## **Proportional Gain**

Adjustable from 1 to 200

## Integration Time

Adjustable from 0.05 to 5 seconds

## **Control Action**

Upstream or downstream pressure control (Figure 1)

#### **Materials of Construction**

	5866E	5866M
Wetted Parts	316 SS	316L Var SS
Ext./Internal Seals:	fluoroelastomers	Nickel 200316
Valve Seats:	Viton®	
	fluoroelastomers	Nickel 200316LSS
Options	Buna-N	
	Teflon®	N/A
	Kalrez®	

#### **Mechanical Connections**

Model 5866E Standard: 1/8" or 1/4" Stainless Steel Compression Fittings. Optional: 1/4" VCO™ or VCR™

Model 5866M Standard: 1/4" VCR.

### **Electrical Connections**

D-Connector (DA-15P)

## **Remote Pressure Sensor Input**

Standard: 0-5 Vdc; Optional: 0-10 Vdc

## **Pressure Setpoint Signal**

Standard: 0-5 Vdc. Optional: 0-10 Vdc, input impedance 1M ohm; 0(4)-20 mA, input impedance 250 ohm.

## 5 Volt Reference Output

5 Volts ±0.2% min. load 1 k ohms

## **Output Signals**

Standard: 0-5 Vdc min. load 1 k ohm. Optional:

0-10 Vdc, min. load 2 k ohm; 0(4)-20mA into max. 500 ohm

## **Power Requirements**

N.C. Valve, 3.5 watts; +15 Vdc (±5%) @ 30 mA, -15 Vdc (±5%) @ 170 mA

N.O. Valve, 10.5 watts; ±15 Vdc (±5%) @ 350 mA

Certifications and Approvals EMC Directive (89/336/EEC) per 61326. Optionally - Hazardous Area Certification

Europe - ATEX KEMA 03ATEX1532 X II 3 G EEx nA II T4

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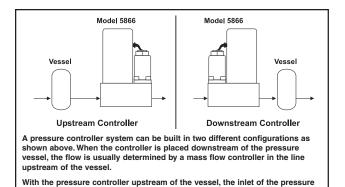
Enclosure: IP40

Ambient Temperature: 0°C to 65°C

Per: EN 60079-15: 2003

US and Canada - UL E73889 Class I, Division 2, Groups A, B. C, D; T4

> Enclosure Type 1 Ambient Temperature: 0°C to 65°C Per UL 1604, and CSA 213



controller can be at atmospheric gas pressure or at the vapor pressure of a liquid source. The flow in this situation is usually determined by the

Figure 1 Typical Configurations

characteristics of a vacuum pump.

## **TRADEMARKS**

Brooks	Brooks Instrument, LLC
Inconel	Inco Alloys International, Inc.
Kalrez	DuPont Dow Elastomers
Teflon	E.I. DuPont de Nemours & Co.
Viton	DuPont Performance Elastomers

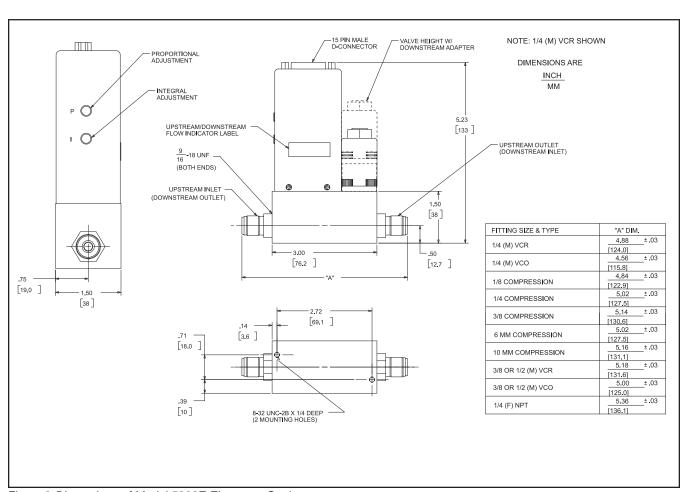


Figure 2 Dimensions of Model 5866E Elastomer Seal

## Brooks® Models 5866E & 5866M

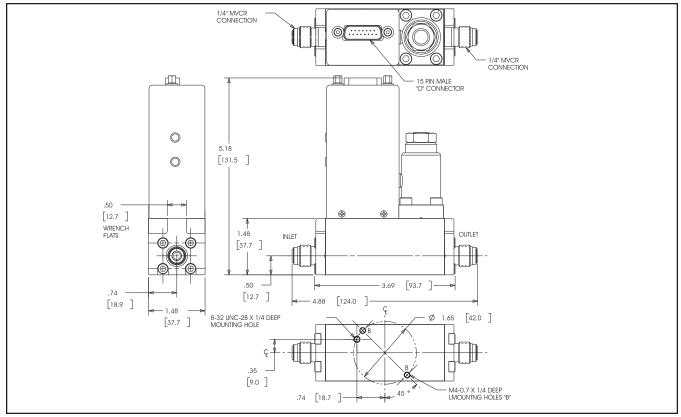


Figure 3 Dimensions of Model 5866M Metal Seal

## **BROOKS SERVICE AND SUPPORT**

Brooks is committed to assuring all of our customers receive the ideal flow solution for their application, along with outstanding service and support to back it up. We operate first class repair facilities located around the world to provide rapid response and support. Each location utilizes primary standard calibration equipment to ensure accuracy and reliability for repairs and recalibration. The primary standard calibration equipment to calibrate our flow products is certified by our local Weights and Measures Authorities and traceable to the relevant International Standards.

Visit www.BrooksInstrument.com to locate the service location nearest to you.

## START-UP SERVICE AND IN-SITU CALIBRATION

 Brooks Instrument can provide start-up service prior to operation when required, if necessary under in-situ conditions, and the results will be traceable to the relevant international quality standards.

## **CUSTOMER SEMINARS AND TRAINING**

• Brooks can provide customer seminars and dedicated training to engineers, end users and maintenance persons.

## **HELP DESK**

In case you need technical assistance:

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Europe **1** +(31)-318-549-290 Within Netherlands 7 0318-549-290

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Due to Brooks Instrument's commitment to continuous improvement of our products, all specifications are subject to change without notice.

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