# Pressure Regulators Model 8601

## **Description**

Brooks® 8601 Pressure Regulators are high precision supply pressure regulators which are direct-acting, non-relieving units that provide bubble-tight shut-off on helium at 100 psi.

Compact and economical, these units are assembled in a "clean room" environment and are tested under simulated operating conditions.

#### **Design Features**

- · Compact design
- · Suitable for line or panel mounting
- · Pressure gauge connection
- · Bubble-tight shut-off to 100 psi
- · Replaceable stainless steel inlet filter element
- UL listed (Aluminum body only) as compressed gas regulator for use with the following gases: air, argon, helium, hydrogen, krypton, neon, nitrogen, oxygen or xenon.

### **Specifications**

#### Capacity

The pressure regulator is ideal for use at flow up to a maximum of 1,000 sccm air.

#### Ratings

Maximum Inlet Supply Pressure - 250 psi (1,724 kPa) Maximum Working Temperature - Standard: 140°F (60°C), Optional - 350°F (177°C)

#### **Typical Characteristics**

(Helium 60 psig supply, 50 psig output)

Drift - Less than 1% in first fifteen minutes to total of no more than 1.5% long term

Supply Pressure Effect - 10 psi increase in supply will not change output more than 0.07 psi.

Flow Regulation - From 3 sccm to 70 sccm helium, output pressure will not decrease more than 0.08 psig (0-10, 0-30 psi Regulators), 0.10 psig (0-60 psi Regulators), 0.125 psig (0-100 psi Regulators), 0.15 psig (0-150 psi Regulators), 0.175 psig (0-200 psi Regulators)

Ambient Temperature Effect - Standard 60 psi range, 0.020 psi/°F.

Base Line Oscillation - .0025 psi



Valve Adjustment & Operating Ranges - fifteen turns for 0-10, 0-30, 0-60, 0-100, 0-150 or 0-200 psig output range

#### **Total Pressure Drop**

Minimum - 10 psi; Maximum - 250 psi

#### **Materials of Construction**

BODY - Standard: aluminum; Optional: 316 Stainless Steel

**BONNET - Aluminum** 

VALVE SEAT - Standard: Brass; Optional: 316 Stainless Steel

VALVE STEM - 316 Stainless Steel

DIAPHRAGM - Reinforced Buna-N, Viton-A® fluoroelastomers

RANGE SPRING - Music wire, zinc plated

FILTER - 40 micron, 316L Sintered Stainless Steel with Viton® fluoroelastomers or Buna retainer sleeve

#### Connections

Type - Standard: 1/8" NPT; Optional: 1/4" NPT, 1/8" or 1/4" compression fitting, 1/4" ID hose adaptors

**Dimensions - See Figure 1** 

#### **Compatible Brooks Equipment**

Model 1390 Filter and Model 1391 Filter



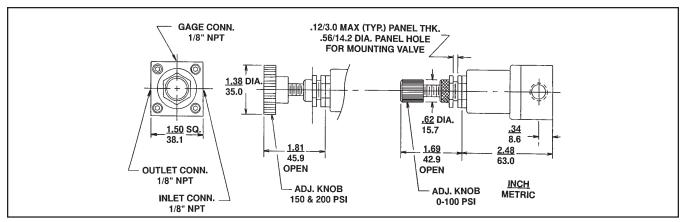


Figure 1 Dimensions

Table 1 8600 Series ELF Pressure Regulators

BASE MODEL NUMBER	PRESSURE REGULATOR
8601D	SIDE CONNECTIONS
	BODY MATERIAL - WETTED
1	ALUMINUM*
2	316 STAINLESS STEEL*
	DIAPHRAGM AND VALVE SEAT MATERIALS
Α	BUNA-N AND BRASS/BUNA-N (ALUMINUM ONLY)*
В	VITON AND BRASS/VITON (ALUMINUM ONLY)
С	BUNA-N AND STAINLESS STEEL/BUNA-N*
D	VITON AND STAINLESS STEEL/VITON
	RANGE
1	0-10 PSI*
2	0-30 PSI*
3	0-60 PSI*
4	0-100 PSI*
5	0-150 PSI*
6	0-200 PSI*
	CONNECTION SIZE AND TYPE
Α	1/8" NPT INTEGRAL*
В	1/4" NPT
С	1/8" COMPRESSION TUBE
D	1/4" COMPRESSION TUBE
E	1/4" I.D. HOSE
	ACCESSORIES (UP TO 3 DIGIT CODE)
Α	NONE*
В	PANEL MOUNTING*
С	DEGREASE FOR OXYGEN SERVICE*
D	NO VALVE KNOB
E F	NO BROOKS LOGO
Example: 8601D1A1AA	GAGE PORT PLUGGED
Example: 0001DTATAA	

<sup>\*</sup> ANY COMBINATION OF THESE SELECTIONS WILL CARRY UL APPROVAL

# Ordering Information To order, please specify

- 1. Model number
- 4. Connection type & size
- 2. Materials of construction
- 5. Options, if desired
- 3. Output range

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